

## Working with User Materials

This is a brief how-to for adding user material data files to the MPDB software (<https://www.jahm.com/>).

**Step 1:** Go to the “User Materials” tab. (Figure 1.)

- a) Click the “User Materials->Add new material...” menu item. (Figure 2)
- b) The add/edit material window pops up. (Figure 3)

**Step 2:** In the new window (Figure 3)

- a) Enter a “Material name”. This is required.
- b) Enter a “Reference” and “Note”. These are both optional.
- c) You must first select the property you are entering data for.
- d) Then select the “Equation Definition”.
- e) The select a “Phase/Condition” and an optional “Orientation/Condition”.
- f) You can change the name of the phase/orientation from “undefined” to a more meaningful name by right-clicking on the “undefined” you want to change. (Figure 4)
- g) If you selected “x-y pairs” you enter your data points into a table (Figure 5). The program will fit straight lines between each set of data points.
- h) If you select another equation type other than “x-y pairs” (Figure 6), you must select the number of equations you have fitted the data to.
- i) You then enter the limits of each equation and enter their coefficients. The form and units of the equation are displayed in the “Equation Definition” section. Some properties require a “Reference temperature”, this is always in Kelvin.
- j) If you fit your data to an equation using Excel, you can use the “Parse Equation” button as an easy way to input your coefficients. Click the “Parse Equation” button and copy your polynomial equation from Excel and paste it into the window, then click the “OK” button. (Figures 7 & 8)
- k) After you have entered your data you can plot it to make sure everything looks right. (Figure 9)
- l) Click the “Save Dataset” button or the data will be lost.
- m) Enter any other data for this material you like then click the “OK” button to save it as a user material.
- n) The “Save Dataset” button does not save the data to your “user\_mats.txt” file, it only saves it in memory. Once all changes are complete clicking the “OK” button will save it to your actual “user\_mats.txt” file.
- o) “User Fields” will be explained in a following section.
- p) Your user materials are saved to a plain text file call “user\_mats.txt”. This is saved to the directory where the MPDB.exe is.

### **Editing a user material.**

- a) Go to the “User Materials” tab. (Figure 1)
- b) You can edit or add data to an existing user material by either clicking on the “User Materials->Edit material...” menu item or right-clicking in the “User Materials” window to pop-up a short-cut menu. (Figure 10)
- c) Any properties/phases/orientations with existing data will be highlighted in green. (Figure 11)
- d) You proceed the same way as described in Step 2 to add or edit any data.

### **User Fields**

- a) The main purpose of the user fields is to allow single point non-supported data to be entered and searched. Some examples of non-supported data include: bearing strength, peel strength, hardness, fracture toughness, etc. (Figure 12)
- b) You can also enter any text you like in a user field and it will function similar to the “Note”.
- c) The user fields are displayed along with the reference and note in the materials window. (Figure 13)
- d) If you want a user field to hold data, the following conventions must be followed:
  - I. Each must have an identifier, a numeric value and an optional units string, in this order. These must be followed by the “.” character (no quotes). Anything, or nothing, can follow the “.” and will simply be treated as a note. Figure 12 shows an example.
  - II. The first set of characters represent the name of the property (no spaces allowed). For example, for hardness you may want to use “H” or “HB” (without the quotes). You are in control of the units. Figure 12 shows an example.
- e) When you use the “Search/Report” feature from the main window any user fields will be displayed and can be searched/reported as with standard properties. (Figure 14)
- f) You should have only one user field for a given property for a given user material. For example, in Figure 12, if you had another field with “HB 95:” (without the quotes) this would be two fields with the same property. If you have more than one user field with the same property only the last one will be found in the “Search/Report” routine. In this example only “95” would be displayed in the “Search/Report” routine. If you do not plan on using the “Search/Report” function for the user fields, this will not affect you and you can have as many entries for the same property as you like.

### **Other features**

- a) You can delete, reorder, or inset breaks into your user materials using the menu or pop-up short-cut commands.
- b) You can have the program make automatic back-ups of your user materials. This is highly recommended. If you check the “User Materials->Back-up local user\_mats.txt file” menu item a

time stamped copy will be made. This only occurs the first time you edit/add a user material in each session. If you check “User Materials->Paranoid mode” a time stamped copy will be made every time you edit/add a user material. This may happen many times a session if you are editing/adding many user materials. You may want to periodically clear out your old back-ups.

- c) You can share user materials in the following way. One person is designated as the person in charge of the common database. They create the user materials in the ways mentioned above. This user\_mats.txt file is then shared on a common network drive. Other users can then access this public file but cannot edit it (Figure 15). They can also keep a local copy of their own user materials and access that. You can only edit a local copy of the user\_mats.txt file.
- d) You can copy a standard material to a user material if you need to add some of your own data sets. Just click the “User Materials->Copy material to User Materials” menu item. You will be prompted to click a material to copy. Single-click an element or double-click a non-element to copy it to a user material.

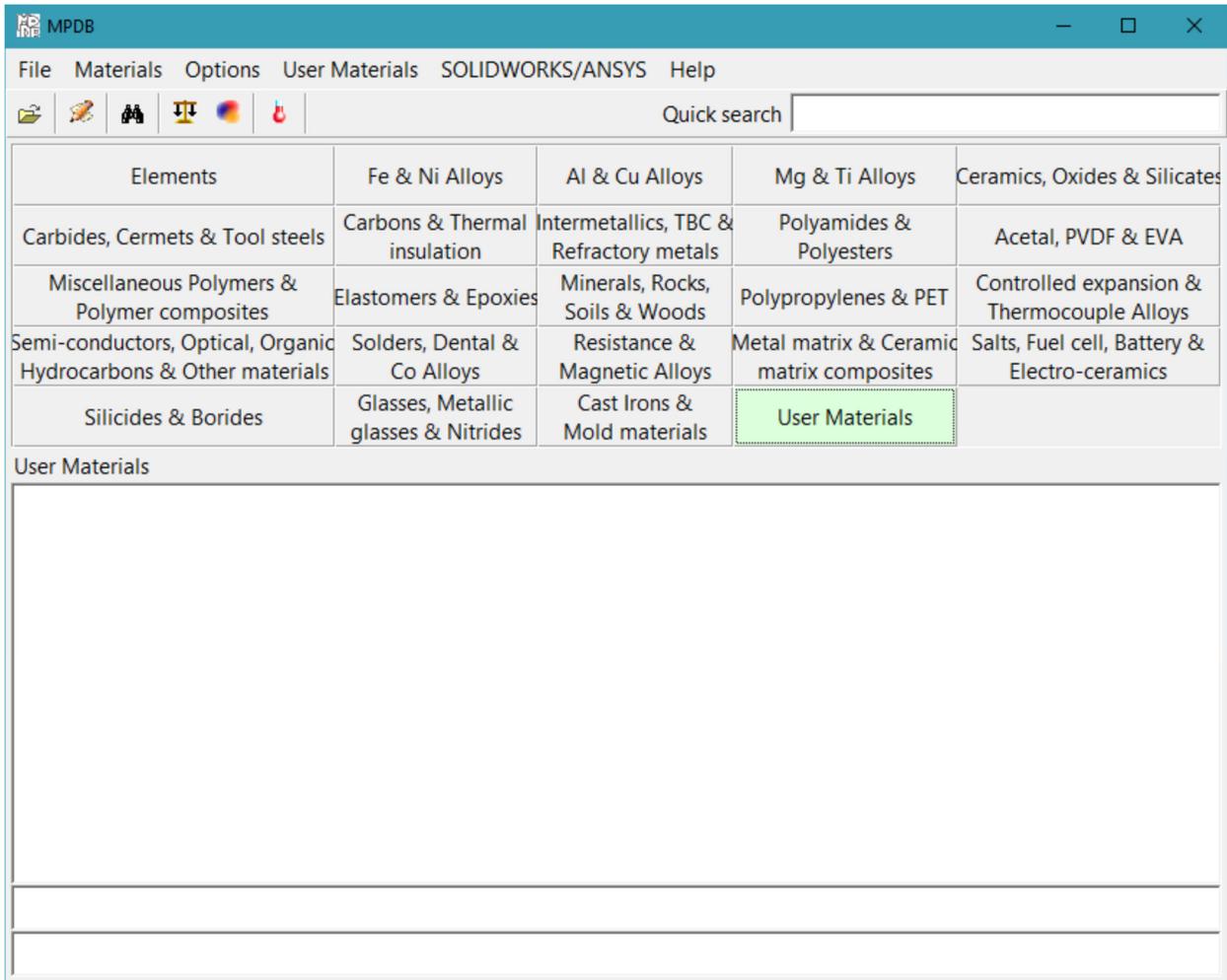


Figure 1.

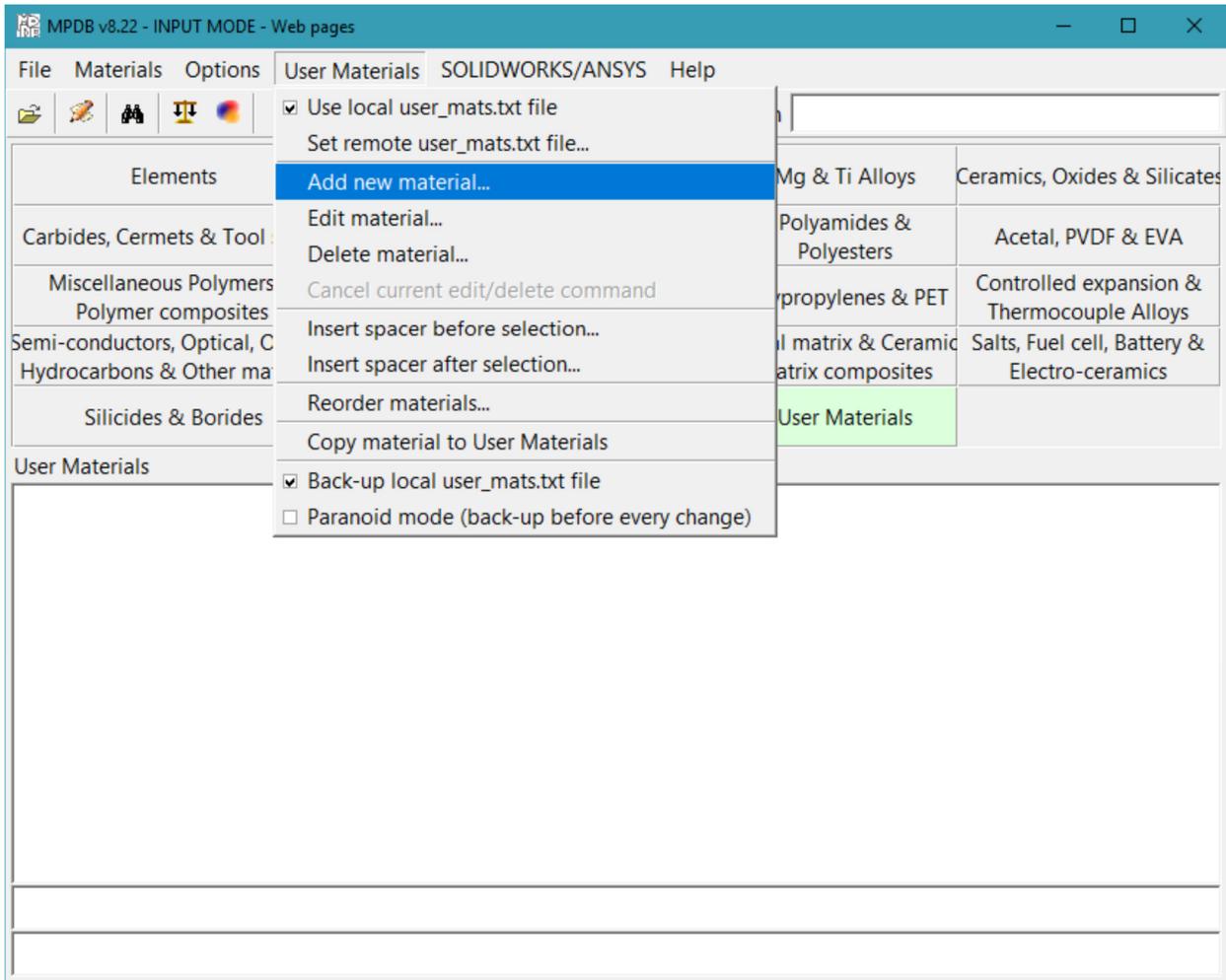


Figure 2.

**Add a new user material**

Material name: (500 char max)

Reference: (500 char max)

Note: (500 char max)

**Properties**

<input type="checkbox"/> linear expansion (dL/L)	<input type="checkbox"/> mean CTE	<input type="checkbox"/> thermal expansion	<input type="checkbox"/> density
<input type="checkbox"/> thermal conductivity	<input type="checkbox"/> specific heat	<input type="checkbox"/> heat capacity	<input type="checkbox"/> thermal diffusivity
<input type="checkbox"/> electrical resistivity	<input type="checkbox"/> electrical conductivity	<input type="checkbox"/> vapor pressure	<input type="checkbox"/> viscosity
<input type="checkbox"/> elastic modulus	<input type="checkbox"/> shear modulus	<input type="checkbox"/> Poisson's ratio	<input type="checkbox"/> bulk modulus
<input type="checkbox"/> true stress-strain (tension)	<input type="checkbox"/> true stress-strain (compression)	<input type="checkbox"/> hemispherical total emissivity	<input type="checkbox"/> normal total emissivity
<input type="checkbox"/> tensile strength	<input type="checkbox"/> yield strength (tension)	<input type="checkbox"/> yield strength (compression)	<input type="checkbox"/> elongation
<input type="checkbox"/> fatigue (S-N curve)	<input type="checkbox"/> fatigue (e-N curve)	<input type="checkbox"/> stress-rupture	<input type="checkbox"/> creep strength
<input type="checkbox"/> relative permeability	<input type="checkbox"/> absolute permeability	<input type="checkbox"/> magnetization curve B-H	<input type="checkbox"/> magnetization curve H-B

**Equation Definition**

x-y pairs       polynomial of ln(Y)

polynomial       vapor pressure

polynomial of ln(X)-ln(Y)       heat capacity

polynomial of ln(X)

The equation must be in the following form:  
 $C5 \cdot T^5 + C4 \cdot T^4 + C3 \cdot T^3 + C2 \cdot T^2 + C1 \cdot T + C0$

T is Kelvin and the property is in units of

Reference temperature (K)

Number of equations

**User Fields**

# User fields

Up to 256 characters per line

1

**Phase/Condition**

undefined  undefined  undefined  undefined

undefined  undefined  undefined  undefined

undefined  undefined  undefined  undefined

undefined  undefined  undefined  undefined

**Orientation/Condition**

undefined  undefined  undefined  undefined

undefined  undefined  undefined  undefined

undefined  undefined  undefined  undefined

undefined  undefined  undefined  undefined

Figure 3.

**Label input**

Input text for the label (30 chars max, " and \ are not allowed)

Figure 4.

**Add a new user material**

Material name: new steel  
(500 char max)

Reference: internal report #28495  
(500 char max)

Note: vacuum degassed  
(500 char max)

**Properties**

linear expansion (dL/L)     mean CTE     thermal expansion     density     x-y pairs     polynomial of ln(Y)

thermal conductivity     specific heat     heat capacity     thermal diffusivity     polynomial     vapor pressure

electrical resistivity     electrical conductivity     vapor pressure     viscosity     polynomial of ln(X)-ln(Y)     heat capacity

elastic modulus     shear modulus     Poisson's ratio     bulk modulus     polynomial of ln(X)

true stress-strain (tension)     true stress-strain (compression)     hemispherical total emissivity     normal total emissivity

tensile strength     yield strength (tension)     yield strength (compression)     elongation

fatigue (S-N curve)     fatigue (e-N curve)     stress-rupture     creep strength

relative permeability     absolute permeability     magnetization curve B-H     magnetization curve H-B

**Equation Definition**

The data must be in x-y pairs  
Reference temperature (K) 293

**User Fields**

# User fields 1  
Up to 256 characters per line

**Phase/Condition**

heat treated     undefined     undefined     undefined

undefined     undefined     undefined     undefined

undefined     undefined     undefined     undefined

undefined     undefined     undefined     undefined

**Orientation/Condition**

undefined     undefined     undefined     undefined

undefined     undefined     undefined     undefined

undefined     undefined     undefined     undefined

undefined     undefined     undefined     undefined

Clear Orientations

	T (Kelvin)	linear expansion (dL/L) (unitless)
1		
2		
3		
4		
5		

Temperature scale: Kelvin

OK    Save Dataset    Save User Fields    Plot Current Dataset    Clear Current Dataset    Cancel

Figure 5.

Add a new user material

Material name: new steel (500 char max)

Reference: internal report #28495 (500 char max)

Note: vacuum degassed (500 char max)

Properties

linear expansion (dL/L)    mean CTE    thermal expansion    density    x-y pairs    polynomial of ln(Y)  
 thermal conductivity    specific heat    heat capacity    thermal diffusivity    polynomial    vapor pressure  
 electrical resistivity    electrical conductivity    vapor pressure    viscosity    polynomial of ln(X)-ln(Y)    heat capacity  
 elastic modulus    shear modulus    Poisson's ratio    bulk modulus    polynomial of ln(X)  
 true stress-strain (tension)    true stress-strain (compression)    hemispherical total emissivity    normal total emissivity  
 tensile strength    yield strength (tension)    yield strength (compression)    elongation  
 fatigue (S-N curve)    fatigue (e-N curve)    stress-rupture    creep strength  
 relative permeability    absolute permeability    magnetization curve B-H    magnetization curve H-B

Equation Definition

The equation must be in the following form:  
 $C5 \cdot T^5 + C4 \cdot T^4 + C3 \cdot T^3 + C2 \cdot T^2 + C1 \cdot T + C0$   
 T is Kelvin and the property is in units of unitless  
 Reference temperature (K): 293  
 Number of equations: 2

User Fields

# User fields: 1  
 Up to 256 characters per line  
 1

Phase/Condition

heat treated    undefined    undefined    undefined  
 undefined    undefined    undefined    undefined  
 undefined    undefined    undefined    undefined  
 undefined    undefined    undefined    undefined

Orientation/Condition

undefined    undefined    undefined    undefined  
 undefined    undefined    undefined    undefined  
 undefined    undefined    undefined    undefined  
 undefined    undefined    undefined    undefined

Clear Orientations

Temperature zone 1

Minimum temperature (K): [ ]   Maximum temperature (K): [ ]   Parse Equation

C5: [ ]   C4: [ ]   C3: [ ]   C2: [ ]   C1: [ ]   C0: [ ]

Temperature zone 2

Minimum temperature (K): [ ]   Maximum temperature (K): [ ]   Parse Equation

C5: [ ]   C4: [ ]   C3: [ ]   C2: [ ]   C1: [ ]   C0: [ ]

OK   Save Dataset   Save User Fields   Plot Current Dataset   Clear Current Dataset   Cancel

Figure 6.

Enter equation to parse

Equation (Excel style in the form: 9.663075E-12x3 - 1.136227E-08x2 + 1.617317E-05x - 4.006362E-03)

4.608799E-09x2 + 1.591103E-05x - 3.185055E-04

Cancel   OK

Figure 7.

Temperature zone 1

Minimum temperature (K): 20   Maximum temperature (K): 293   Parse Equation

C5: [ ]   C4: [ ]   C3: [ ]   C2: 4.608799E-09   C1: 1.591103E-05   C0: -3.185055E-04

Figure 8.

Add a new user material

Material name: new steel  
(500 char max)

Reference: internal report #28495  
(500 char max)

Note: vacuum degassed  
(500 char max)

Properties

- linear expansion (dL/L)  mean CTE
- thermal conductivity  specific heat
- electrical resistivity  electrical conductivity
- elastic modulus  shear modulus
- true stress-strain (tension)  true stress-strain (compression)
- tensile strength  yield strength (tension)
- fatigue (S-N curve)  fatigue (e-N curve)
- relative permeability  absolute permeability

Phase/Condition

- heat treated  undefined  undefined  undefined
- undefined  undefined  undefined  undefined
- undefined  undefined  undefined  undefined
- undefined  undefined  undefined  undefined

Orientation/Condition

- undefined  undefined  undefined  undefined

Temperature zone 1

Minimum temperature (K)  Maximum temperature (K)  Parse Equation

C5  C4  C3  C2  C1  C0

Temperature zone 2

Minimum temperature (K)  Maximum temperature (K)  Parse Equation

C5  C4  C3  C2  C1  C0

OK Save Dataset Save User Fields Plot Current Dataset Clear Current Dataset Cancel

new steel (600 x 571)

File Save plot Plot Options Image size Values:

User Fields

# User fields  Up to 256 characters per line

1

following form:  
+ C2\*T^2 + C1\*T + C0  
is in units of unitless

Clear Orientations

Figure 9.

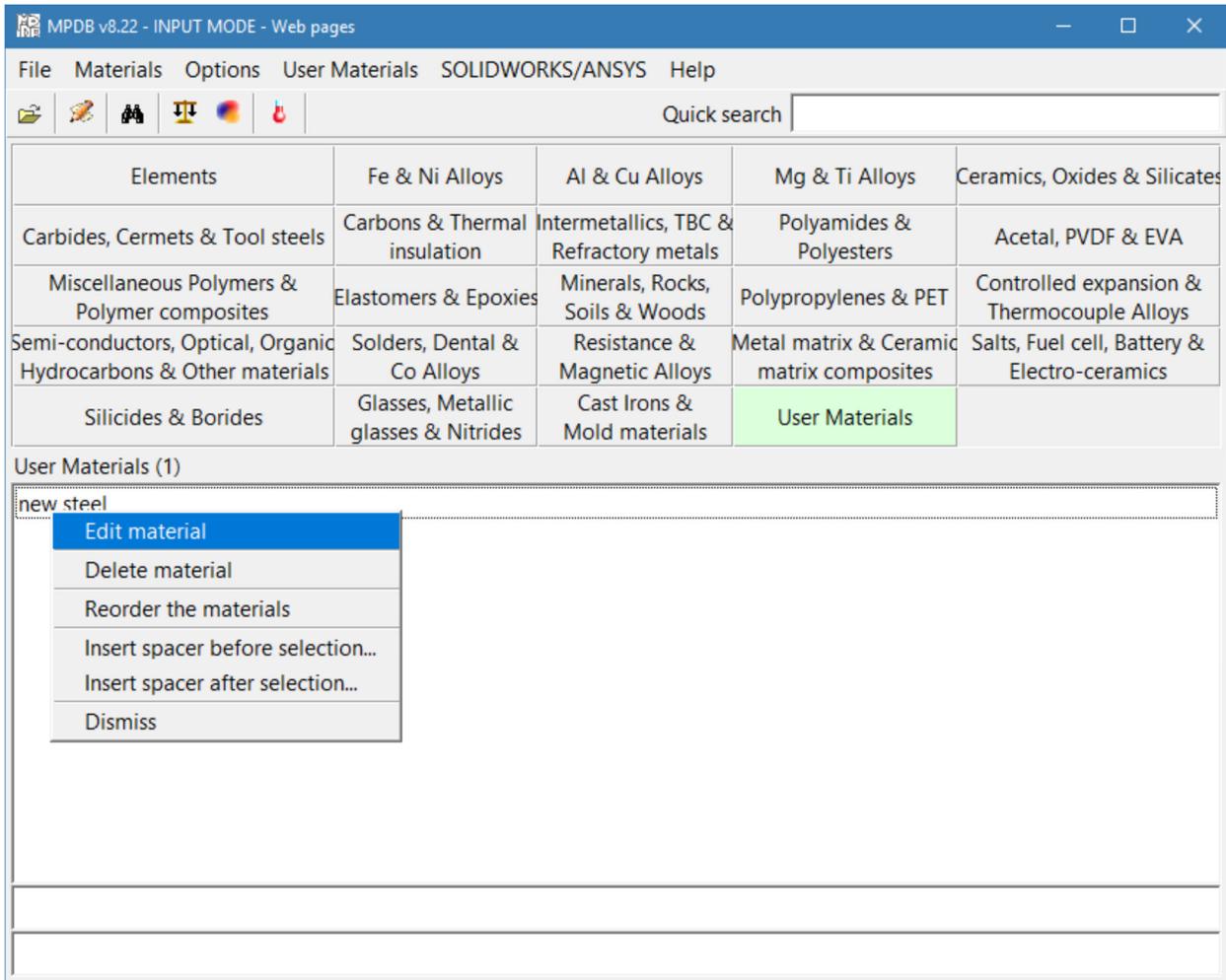


Figure 10.

**Edit user material**

Material name: new steel  
(500 char max)

Reference: internal report #28495  
(500 char max)

Note: vacuum degassed  
(500 char max)

**Properties**

linear expansion (dL/L)     mean CTE     thermal expansion     density

thermal conductivity     specific heat     heat capacity     thermal diffusivity

electrical resistivity     electrical conductivity     vapor pressure     viscosity

elastic modulus     shear modulus     Poisson's ratio     bulk modulus

true stress-strain (tension)     true stress-strain (compression)     hemispherical total emissivity     normal total emissivity

tensile strength     yield strength (tension)     yield strength (compression)     elongation

fatigue (S-N curve)     fatigue (e-N curve)     stress-rupture     creep strength

relative permeability     absolute permeability     magnetization curve B-H     magnetization curve H-B

**Equation Definition**

x-y pairs     polynomial of ln(Y)

polynomial     vapor pressure

polynomial of ln(X)-ln(Y)     heat capacity

polynomial of ln(X)

The equation must be in the following form:  
 $C5 \cdot T^5 + C4 \cdot T^4 + C3 \cdot T^3 + C2 \cdot T^2 + C1 \cdot T + C0$   
 T is Kelvin and the property is in units of unitless  
 Reference temperature (K) 293.00  
 Number of equations 2

**User Fields**

# User fields 1

Up to 256 characters per line

1

**Phase/Condition**

heat treated     undefined     undefined     undefined

undefined     undefined     undefined     undefined

undefined     undefined     undefined     undefined

undefined     undefined     undefined     undefined

**Orientation/Condition**

undefined     undefined     undefined     undefined

undefined     undefined     undefined     undefined

undefined     undefined     undefined     undefined

undefined     undefined     undefined     undefined

Clear Orientations

**Temperature zone 1**

Minimum temperature (K) 20.00    Maximum temperature (K) 293.00    Parse Equation

C5    C4    C3    C2 4.608799e-09    C1 1.591103e-05    C0 -3.185055e-04

**Temperature zone 2**

Minimum temperature (K) 293.00    Maximum temperature (K) 1323.00    Parse Equation

C5    C4    C3    C2 2.670261e-09    C1 1.766341e-05    C0 -7.193078e-04

OK    Save Dataset    Save User Fields    Plot Current Dataset    Clear Current Dataset    Cancel

Figure 11.

**User Fields**

# User fields 3

Up to 256 characters per line

1 HB 80 : measured in lab #5

2 PS 192 psi:

3 just a simple note

Figure 12.

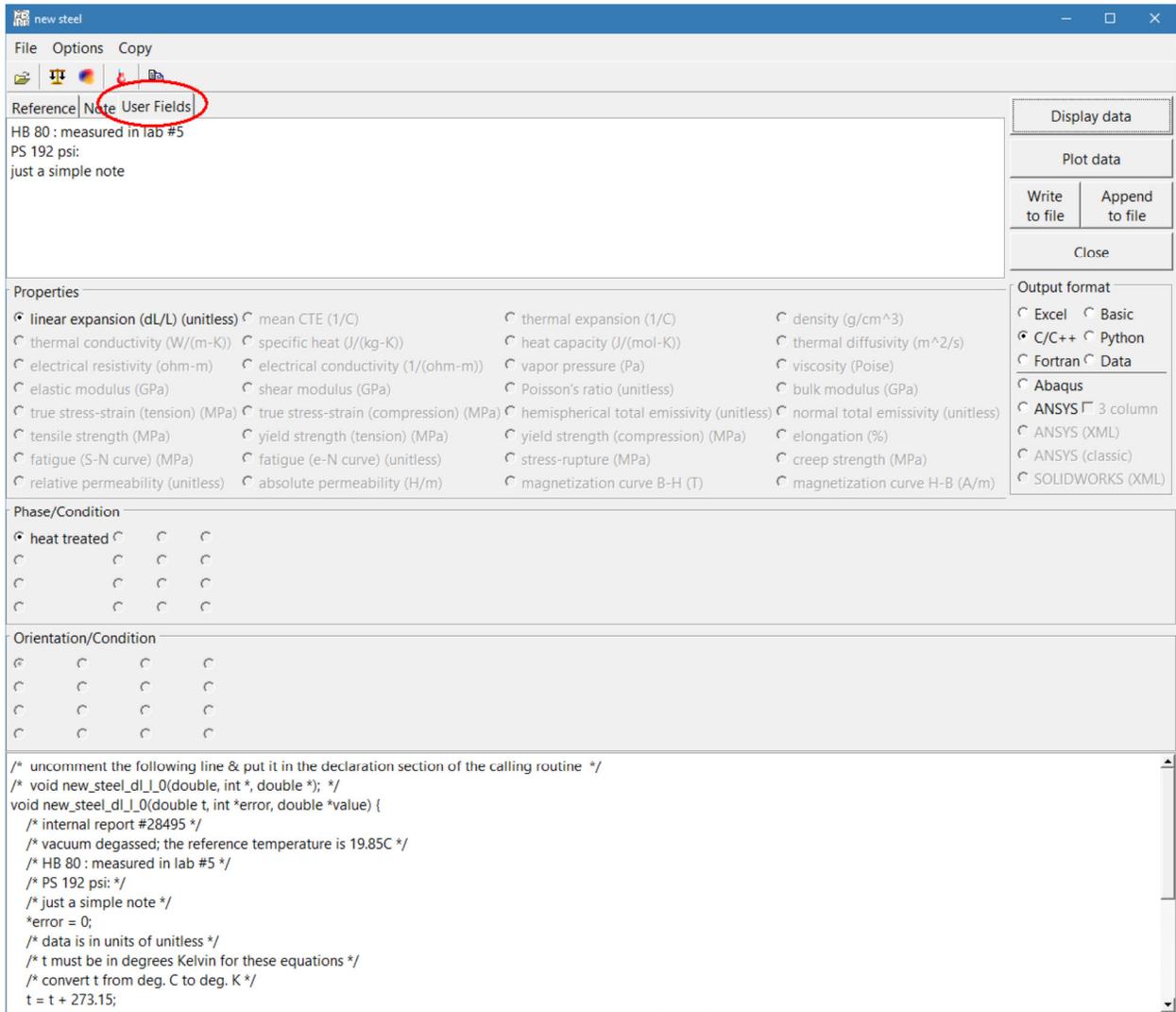


Figure 13.

User Materials

File Options Copy Help

linear expansion (dL/L) (unitless)  include  optional mean CTE (1/C)  include  optional thermal expansion (1/C)  include  optional density (g/cm^3)  include  optional **HB (User)**  include  optional

thermal conductivity (W/(m-K))  include  optional specific heat (J/(kg-K))  include  optional heat capacity (J/(mol-K))  include  optional thermal diffusivity (m^2/s)  include  optional **PS (User)**  include  optional

electrical resistivity (ohm-m)  include  optional electrical conductivity (1/(ohm-m))  include  optional vapor pressure (Pa)  include  optional viscosity (Poise)  include  optional

elastic modulus (GPa)  include  optional shear modulus (GPa)  include  optional Poisson's ratio (unitless)  include  optional bulk modulus (GPa)  include  optional

true stress-strain (tension) (MPa)  include  optional true stress-strain (compression) (MPa)  include  optional hemispherical total emissivity (unitless)  include  optional normal total emissivity (unitless)  include  optional

tensile strength (MPa)  include  optional yield strength (tension) (MPa)  include  optional yield strength (compression) (MPa)  include  optional elongation (%)  include  optional

fatigue (S-N curve) (MPa)  include  optional fatigue (e-N curve) (unitless)  include  optional stress-rupture (MPa)  include  optional creep strength (MPa)  include  optional

relative permeability (unitless)  include  optional absolute permeability (H/m)  include  optional magnetization curve B-H (T)  include  optional magnetization curve H-B (A/m)  include  optional

Search/Report Constraints

Temperature (C) 20 Time (h) 10000 Cycles 1.0e+04 Temperature range (C) 10

Magnetic flux - B (T) 1.0 Magnetic field - H (A/m) 1000

Material	dL/L (unitless)	E (GPa)	CTE (1/C)	HB (User)	PS (User)
chem bonded urethane molding sand - core (fine)	1.1721e-06	---	---	---	---
Chem bonded Furan molding sand - core (fine)	1.6156e-06	---	---	---	---
Chem bonded shell sand - mold (coarse)	1.4085e-06	---	---	---	---
Mechanically molded green sand	4.6011e-06	---	---	---	---
Green sand - high pressure molding sand	1.4415e-05	---	---	---	---
new steel	4.6882e-03	---	---	8.0000e+01	1.9200e+02

Search/Report

Search  Report  Search all material types  Replace decimals with commas

Figure 14.

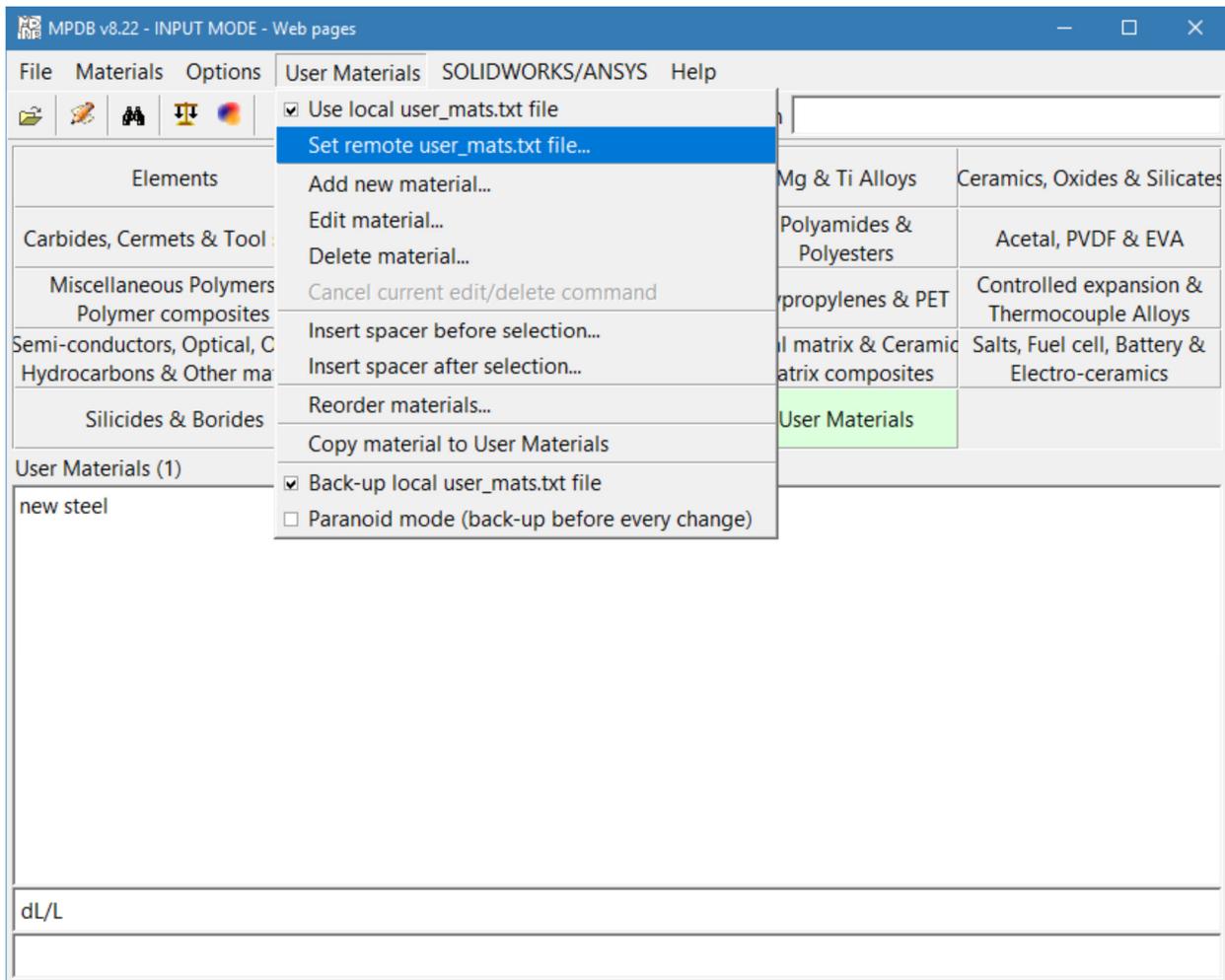


Figure 15.